

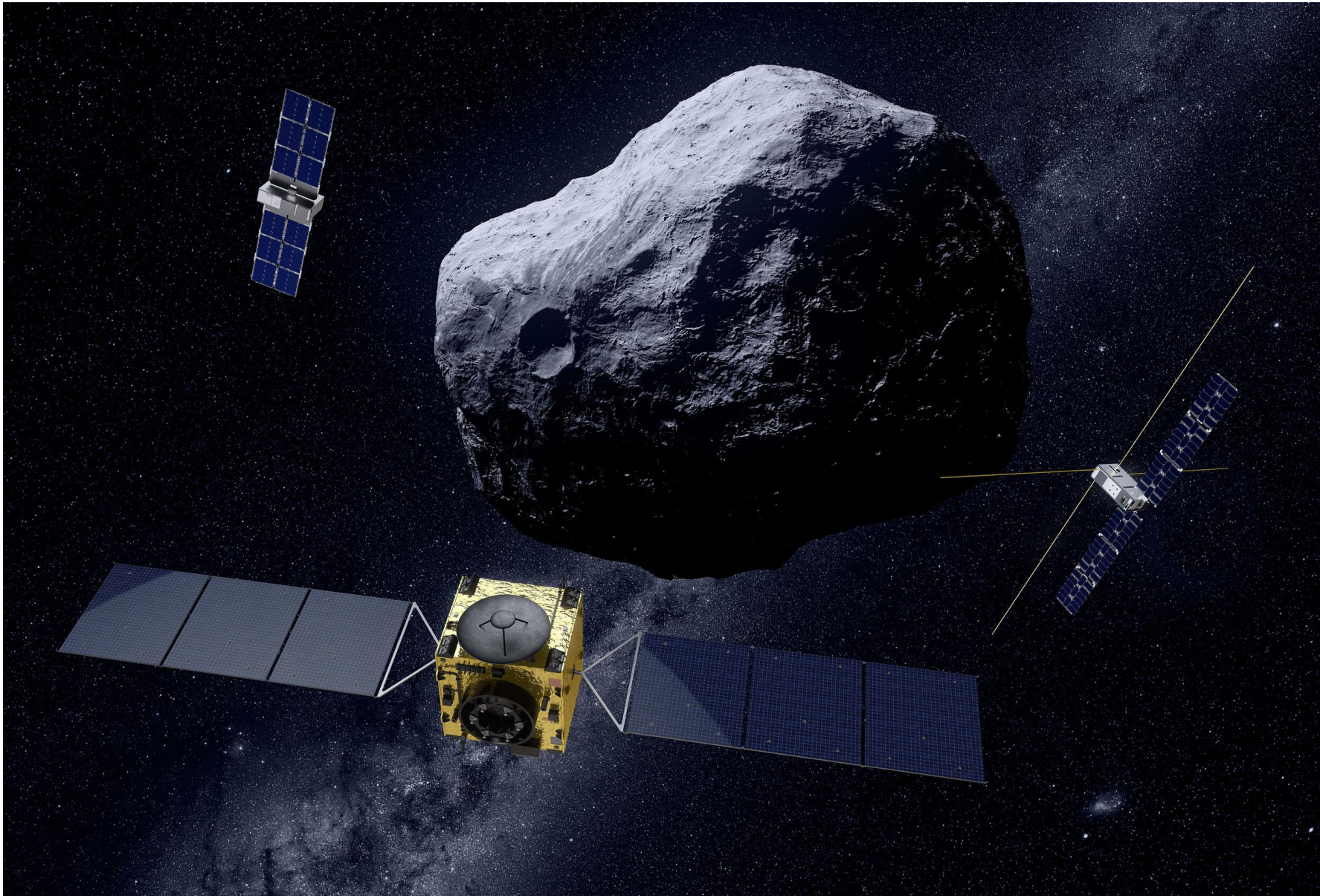


# The Hera Milani Mission

July 2024

Filippo Corradino  
CTO, Tyvak International





- **Asteroid Impact & Deflection Assessment (AIDA) collaboration**
- **Asteroid Impact**
  - NASA Mission “DART”
  - Impact 26 Sept 2022
- **Asteroid inspection after impact**
  - ESA Mission “Hera”
  - Launch 2024
  - Mission 2026/2027
- **Hera mission includes two Nanosatellites**
  - Juventas
  - Milani (Tyvak International)



- **Customer:**
  - European Space Agency
- **Industrial team**
  - **Tyvak International: Prime contractor**
    - platform developer, spacecraft integrator, SVT with Hera, launch services, operations
  - **12+ sub-contractors**
    - from Italy, Czech Rep, Finland



## TYVAK INTERNATIONAL

PRIME CONTRACTOR  
Space Segment Developer

**POLIMI**

Mission and GNC design

**ALTEC**

Space-to-Ground Interface

**VTT**

ASPECT Payload Provider

**INAF**

VISTA Payload Provider

**GLI**

DPU software  
requirements & testing

**UNI HELSINKI**

ASPECT Calibration

**POLITO**

Requirements and  
environmental analysis

**CIRA**

Environmental Test

**KUVA SPACE**

ASPECT DPU Provider

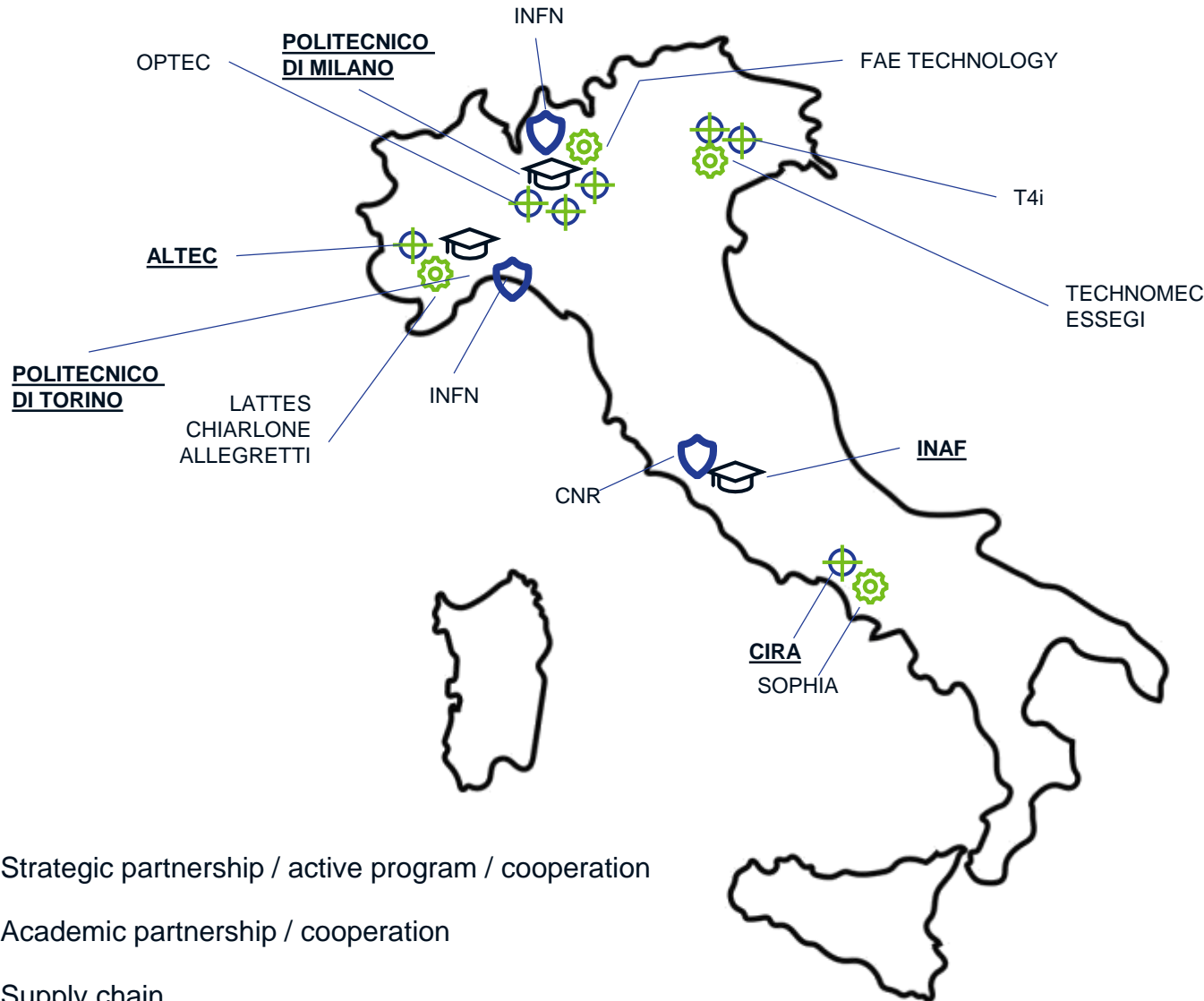
**HULD**

Software Development

**UNI BRNO**

ASPECT on board  
algorithms

# Italian representatives (consortium, partners, supply chain)



- Mission analysis, GNC and Image Processing algorithms, Navigation Experiment



- Requirements, debris analysis, radiation activities



- VISTA Payload



- Ground Segment Interfaces definition



- Qualification test at "Laboratorio di Qualifica Spaziale" (Tyvak heritage)



- Provision of retroreflectors



- Joint development (Tyvak and T4i) of the Milani propulsion system ("Ianus"), leveraging on the Perseus development



- Provision of NavCam lenses optimized for Milani mission

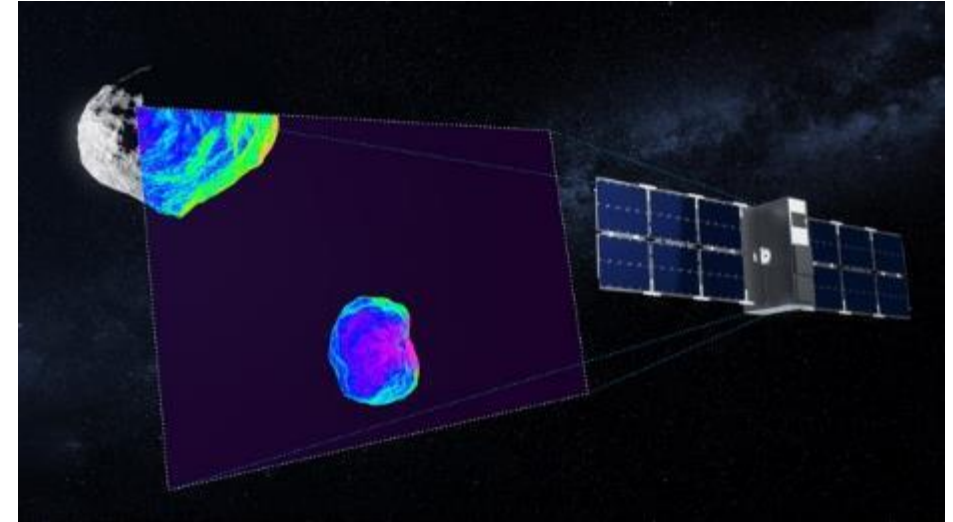
- Milani aims at enhancing the overall Hera scientific return
- Milani scientific objectives:

1. Asteroid imaging - Map the global composition and characterize the surface of the Didymos asteroids

- Main Payload: **ASPECT**

2. Dust detection - Characterize dust clouds around the Didymos asteroids

- Secondary Payload: **VISTA**



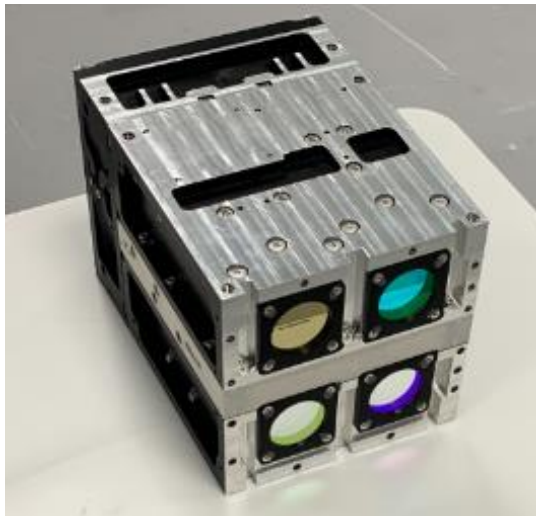
Hyperspectral imaging



DUST detection

- **ASPECT (VTT, Finland)**

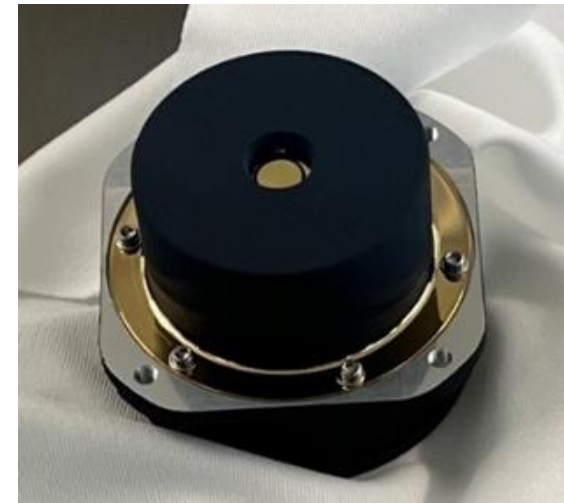
- ASP SG1 - Imaging both the asteroids with a spatial resolution better than 2 m/pixel
- Imaging the secondary asteroid with a spatial resolution better than 1 m/pixel
- Imaging the DART crater with a spatial resolution better than 0.5 m/pixel at phase angle (Sun-asteroid-Milani angle) in the range [0-10] deg and [30-60] deg.



Parameter	Value
Total Mass	1,5 kg
Power consumption during acquisition	13-14W
Data Volume	4.7 Gbit

- **VISTA (Istituto Nazionale AstroFisica, Italy)**

- VIS SG1 – Detect the presence of dust particles smaller than 10µm
- VIS SG2 – Characterization of volatiles and light organics desorbed by the sensor surface;
- VIS SG3 – Molecular contamination monitoring, coming from outgassing processes on-board the spacecraft/CubeSat hardware components.



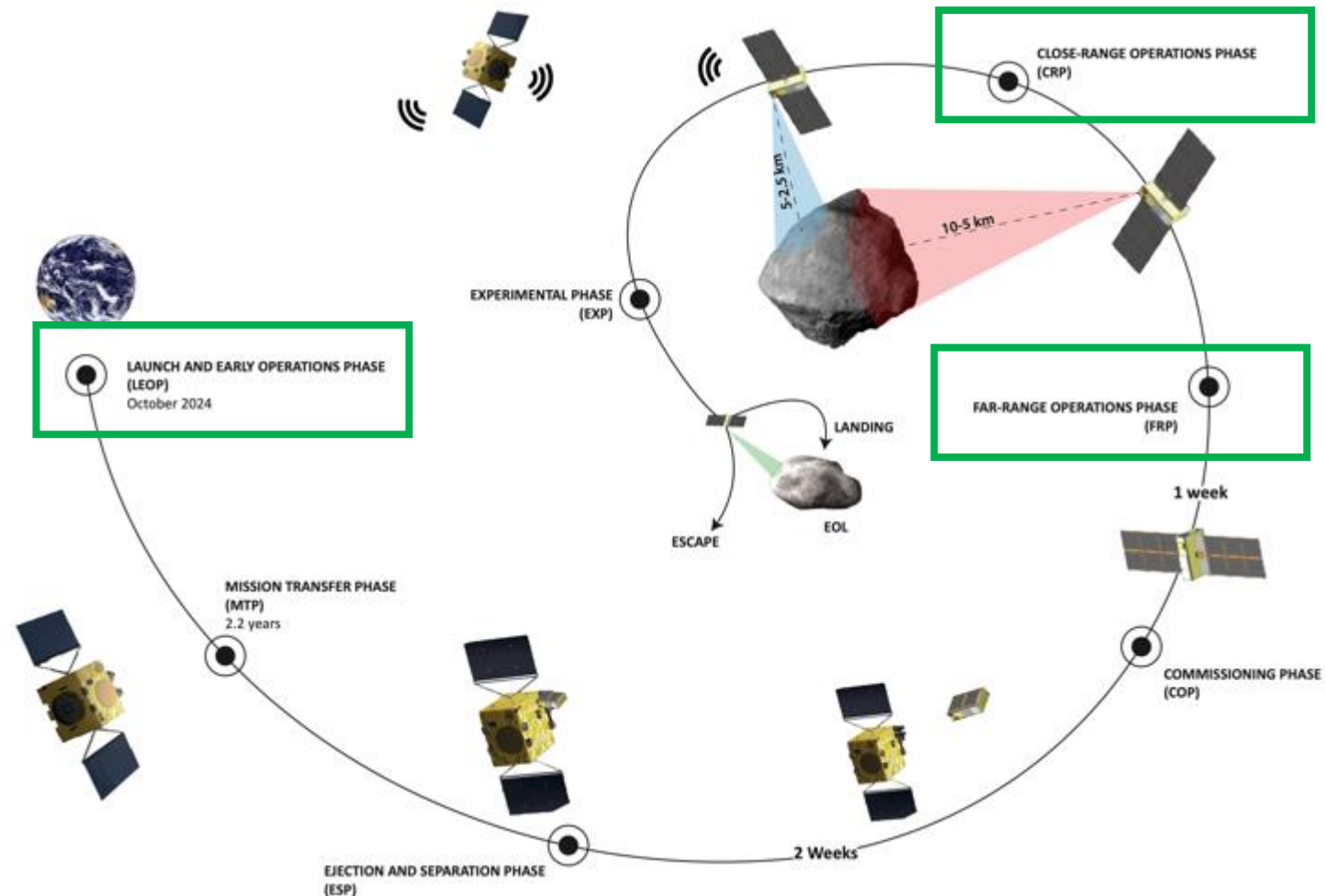
Parameter	Value
Total Mass	90 g
Power	< 0.85 W (passive mode) < 1.5 W (active mode)
Data Volume	1.6 Mbit

# Milani Mission Overview

- **Milani integrated into Hera mothercraft**
- **Mission phases**
  - Launch and Near-Earth Commissioning
  - Cruise phase (ca 2 years)
  - Deployment and nominal mission (far range and close range)



- **Far Range Phase (FRP)**
  - Distance: 11 km from D2 surface.
- **Close Range Phase (CRP)**
  - Distance: less than 3 km from D2
- **Milani's communication with ground will be performed via Inter-Satellite Link (ISL) using Hera as data relay.**





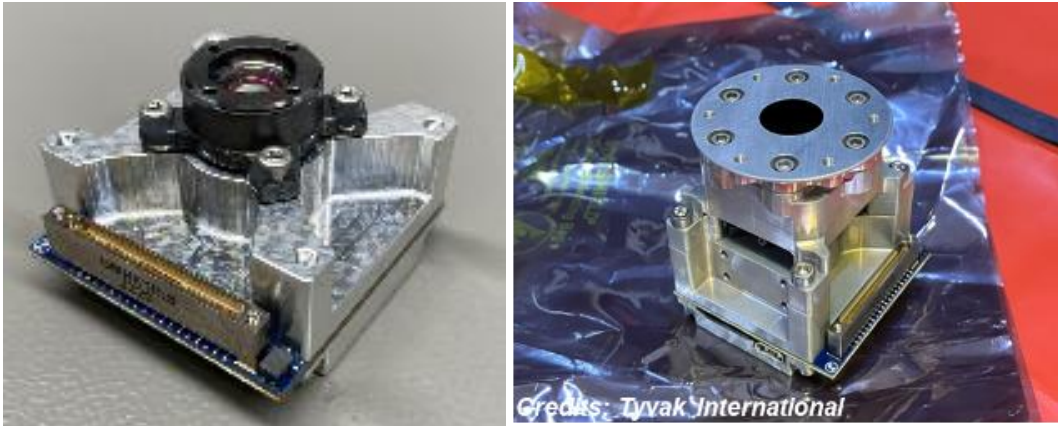






## • Navigation Camera

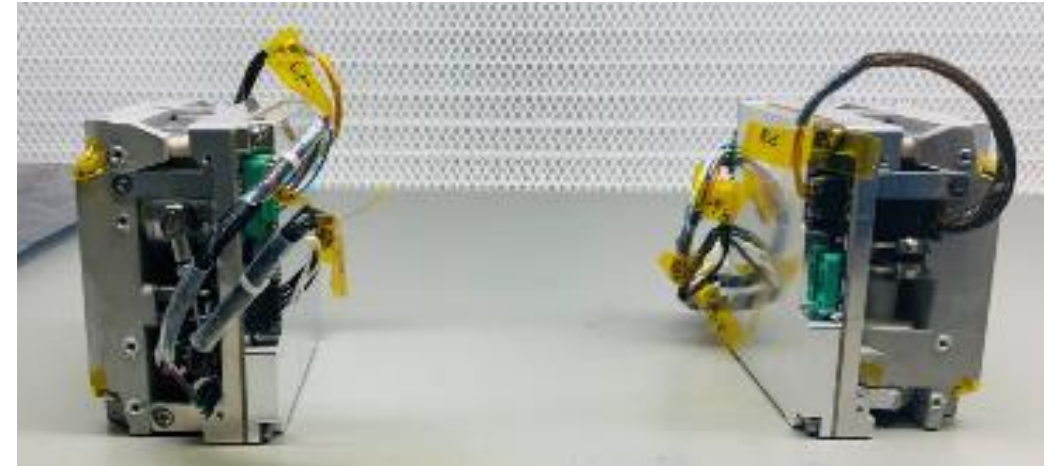
- Navigation camera developed by **Tyvak**
- Lens optimization: **Optec (Italy)**
- IP and GNC Algorithms: **Politecnico di Milano (Italy)**



Feature	Capability
Sensor	Tyvak ProxOps Vis Imgs WFOV RGB
Resolution	116mm @500m distance 464mm @2km distance 2.32 @10km distance
Angular FOV	21x16deg
Horizontal FOV	185m @500m distance 740m @2km distance 3.7km @10km distance
Sensor size	2048x1536 px
Pixel size	2.20 um
Focal length	13mm

## • Propulsion System ("Ianus", Cold gas)

- Joint development by Technology for **Propulsion and Innovation (T4I, Italy)** and **Tyvak International**



Specification	Capability
Number of modules	2 (identical)
Envelope (each module)	100x95x60mm
Mass (per module)	600g
Total Impulse (per module)	38 Ns
Power (per module)	2W stand-by, <30W peak power, 20W firing
Max continuous impulse	6.0 Ns in <300s
Specific Impulse	>40s
Leakage	< 1e-6 SCCS of Helium total
Time-to-fire	<5mins
Thrust level	9.2mN(x), 10.8mN(y), 26.4mN(z)
Degrees-of-freedom	6

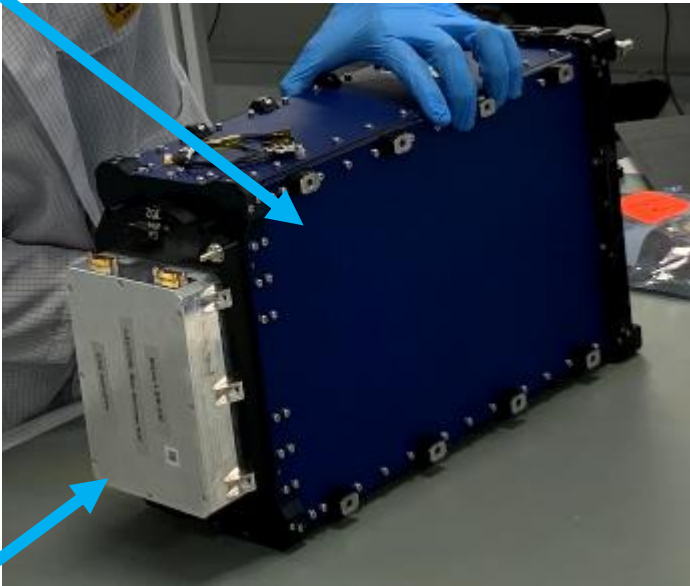
# Hera Milani interfaces validation

- **Overall Hera Milani System configuration**

- Milani integrated into the Hera main spacecraft for launch and cruise
- Multiple interfaces to be managed (common to the whole mission spacecraft)

**Deep Space Deployer (DSD), provided by ISIS**

Milani-to-Hera interface during launch and cruise phase



**Life Support Interface Board (LSIB)**

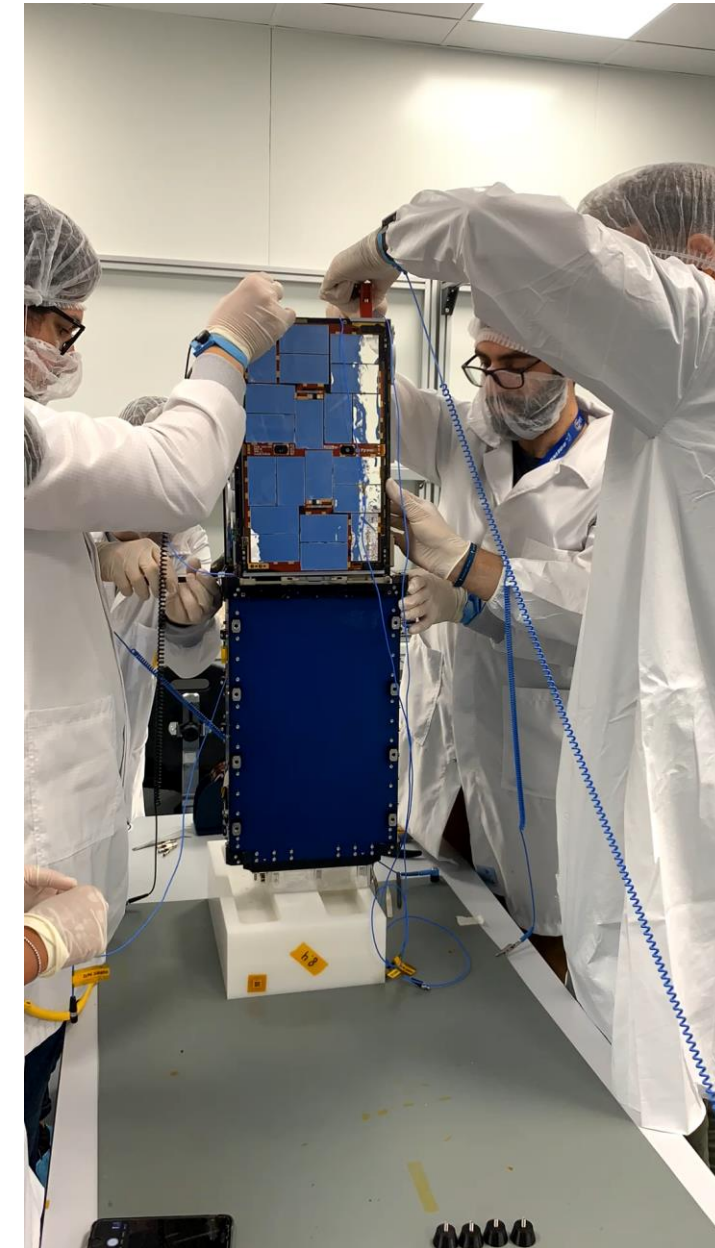
Deployer-to-Hera interface

*Milani vehicle Engineering Model*



**Cubesat Interface Bracket (CIB), provided by ISIS**

Milani-to-deployer interface

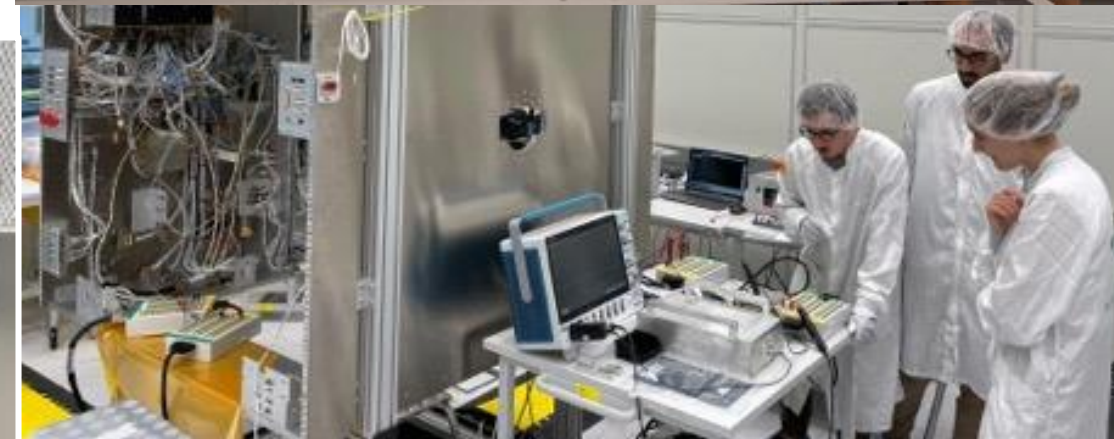




- **Two models developed to validate interfaces with Hera mothercraft**
  - Reduced EM (“rEM”)
  - Structural and Thermal Interface Model (“STIM”)

# Hera Milani interfaces validation

- **Two models developed to validate interfaces with Hera mothercraft**
  - Reduced EM (“rEM”)
  - Structural and Thermal Interface Model (“STIM”)
- **Reduced EM**
  - Reduced set of Satellite avionics for data and power interfaces validation
  - Preliminary interfaces testing at Tyvak premises with Hera simulator
- **Status**
  - Test campaign **successfully executed** in OHB with the Hera Avionic Test Bench (ATB) to test main electrical and software functionalities (including ISL)



Hera ATB – Milani rEM test campaign at OHB

- Two models developed to validate interfaces with Hera mothercraft
  - Reduced EM (“rEM”)
  - Structural and Thermal Interface Model (“STIM”)
- **Structural and Thermal Interface Model (“STIM”)**
  - Reduced set of Satellite avionics and dummy masses for mechanical and thermal interfaces validation
  - To be used for the execution of the Hera qualification test campaign
- **Status:**
  - STIM Qualification **completed**
  - Integration into Hera **completed**
  - Hera EVT **completed**
  - **Nominal** STIM functionalities



*MILANI STIM Integration in Hera*



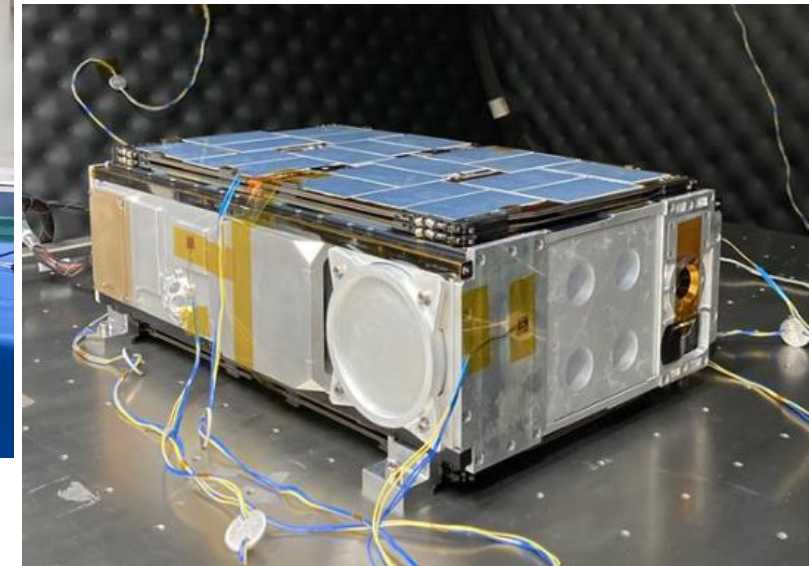
**Credits: OHB**



# STIM Environmental test at CIRA (Italy)



***MILANI STIM in TVAC Chamber***

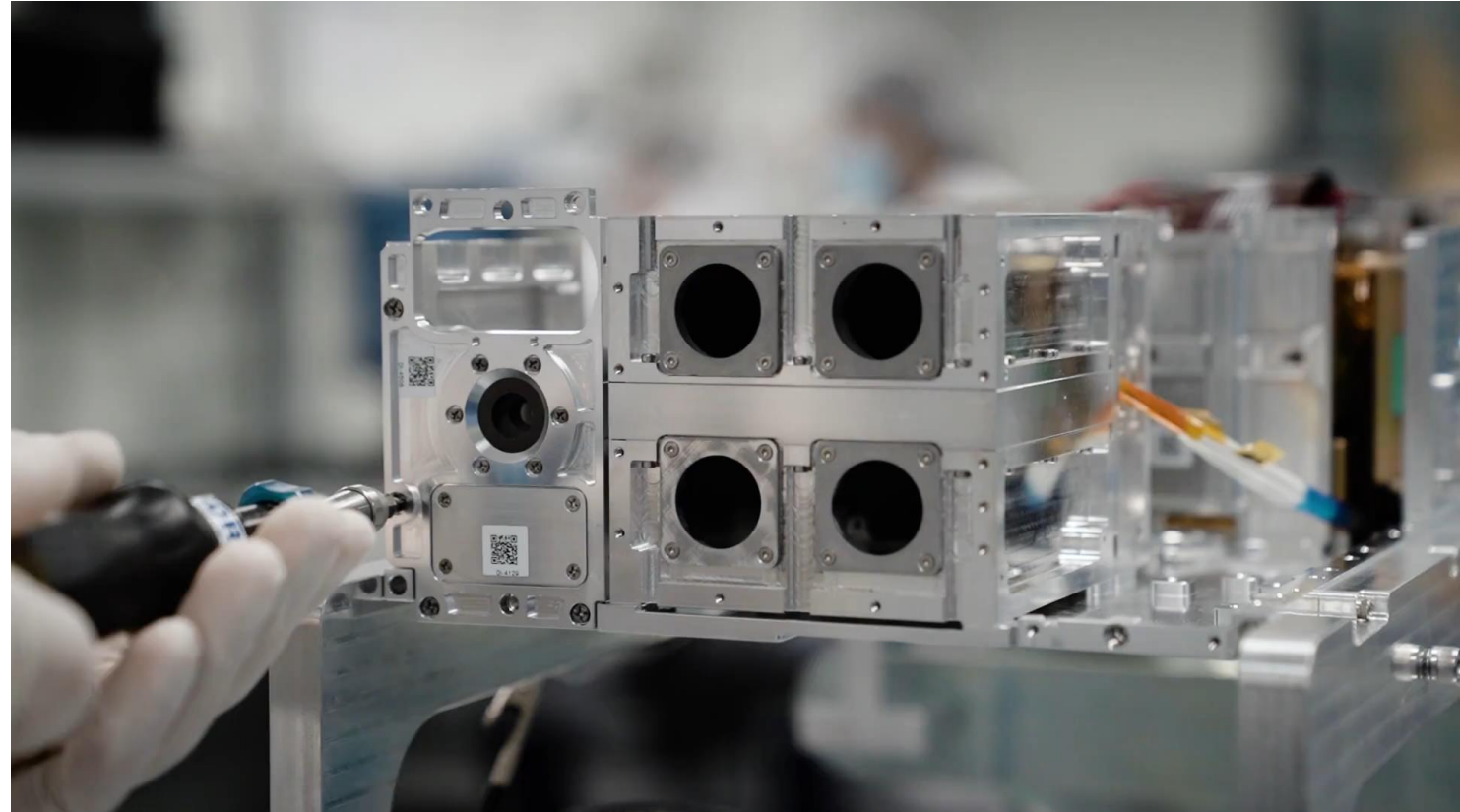
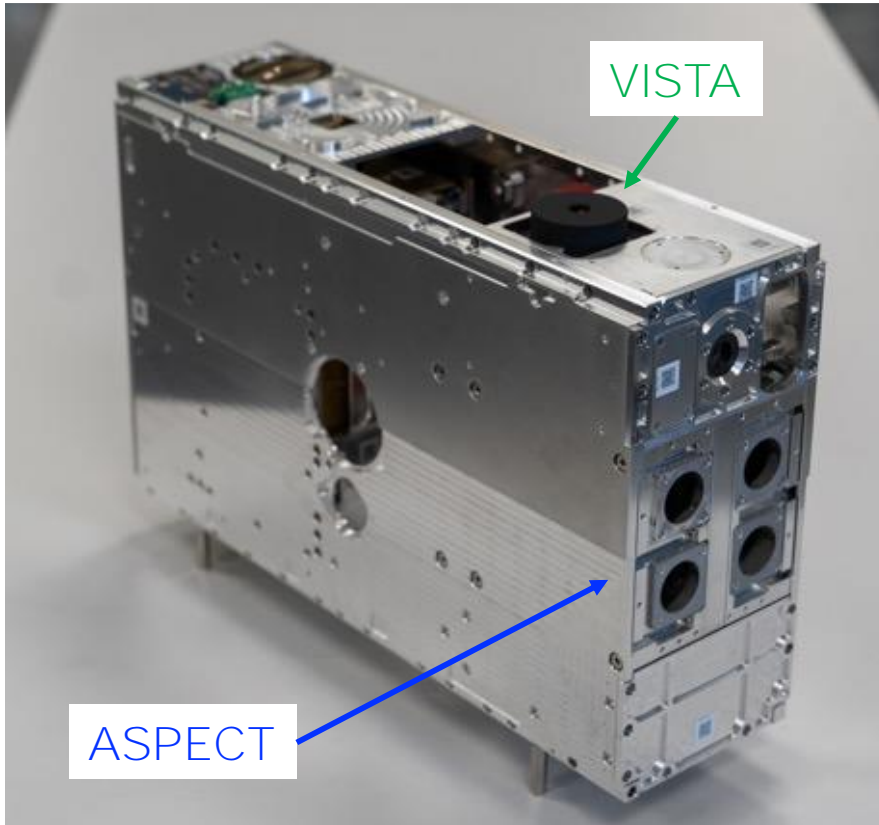


# Milani Engineering Model

- **Engineering Model**

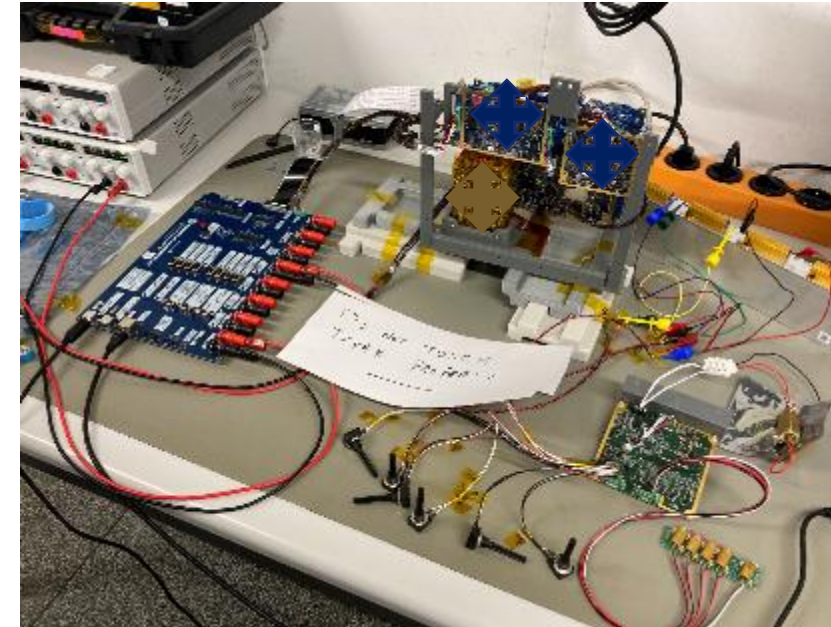
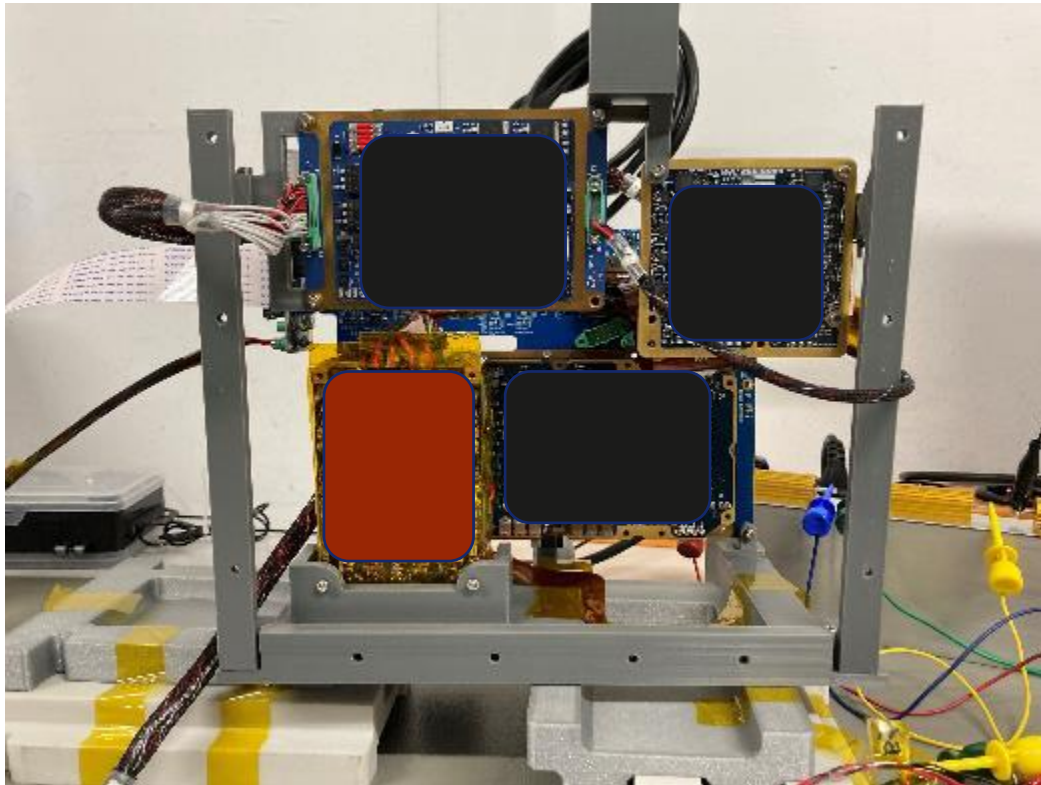
- Mechanical Fit check
- Internal interfaces validation
- EMI EMC Campaign
  - H and E field radiated emission & susceptibility test, DC Magnetic momentum measurement

- **Status: completed**





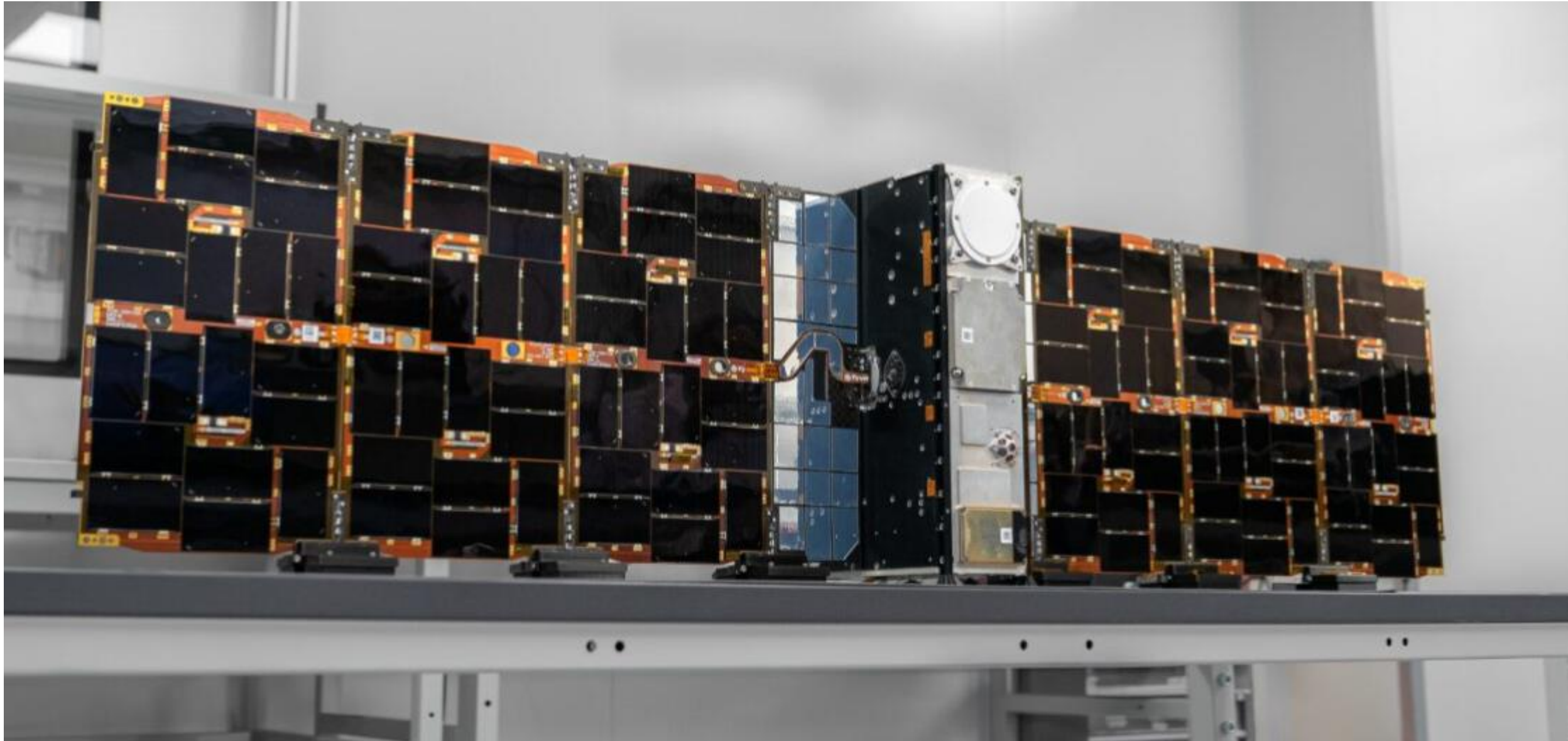
- **Radiation hardness campaign**
  - Ensure the mission execution in a deep space environment
  - **Heavy ion test** on components and **high energy proton** on modules
  - Managed by Tyvak with support of Politecnico di Torino



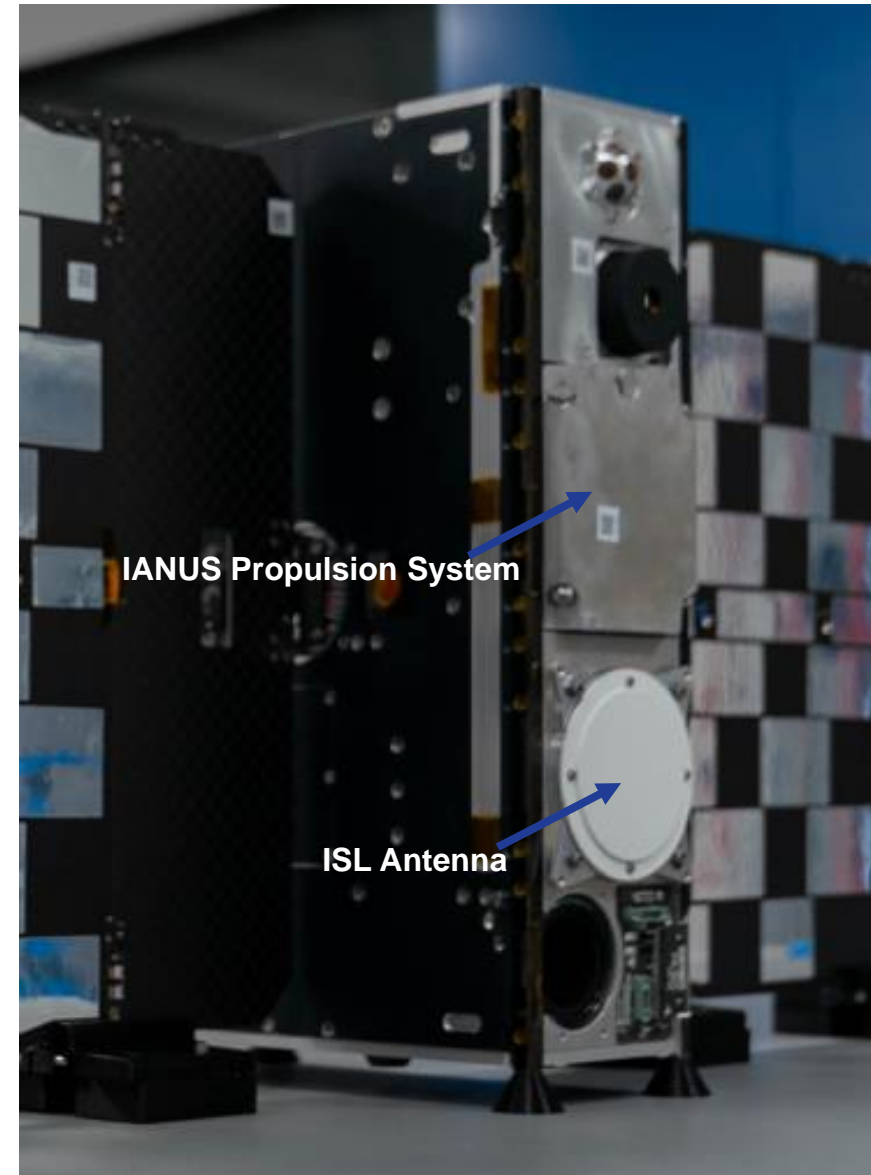
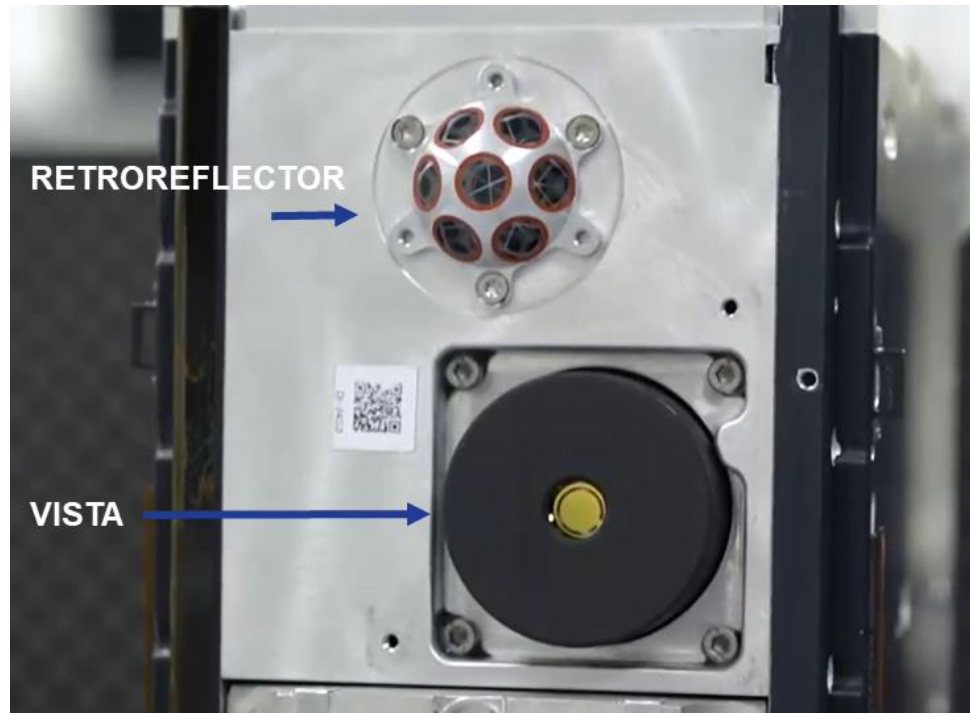
High Energy Proton test campaign



# Milani ProtoFlight Model



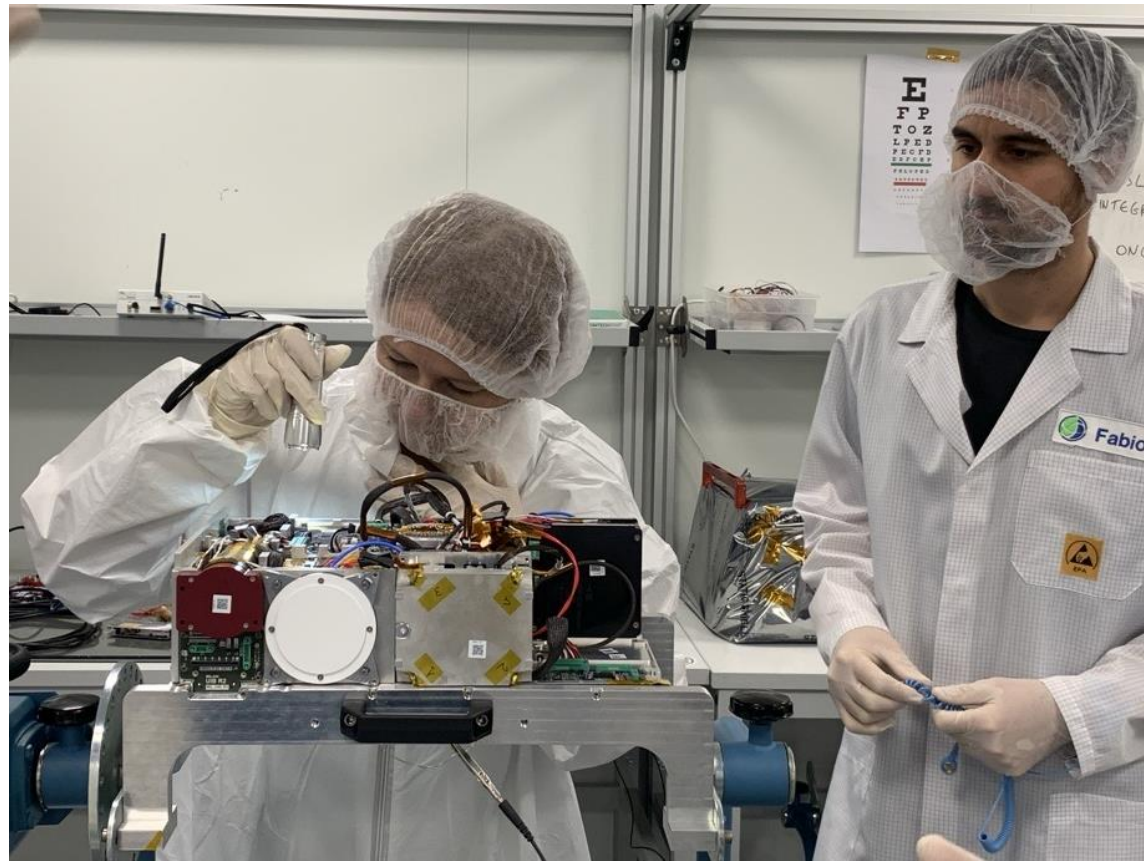
# Milani ProtoFlight Model





# Milani ProtoFlight Model Build

- ESA Quality Inspection before final closure





# Milani ProtoFlight Model Build

- ESA Quality Inspection before final closure



# Milani PFM Environmental Test Campaign

- **Environmental Test Campaign completed at CIRA (Capua, Italy)**
  - Vibration tests (random, sine, QSL) along the three axis



Propulsion System (IANUS)  
loading with He



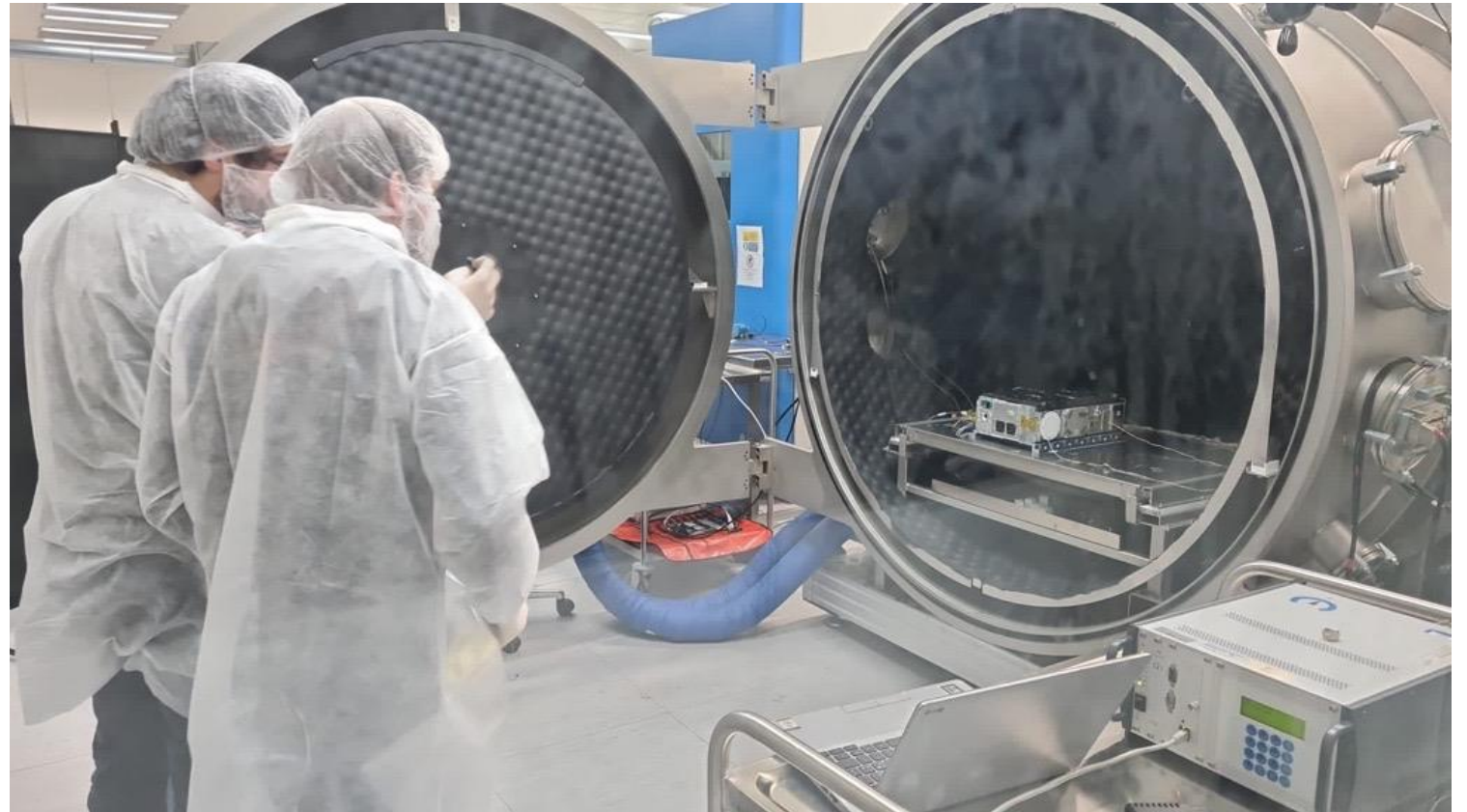
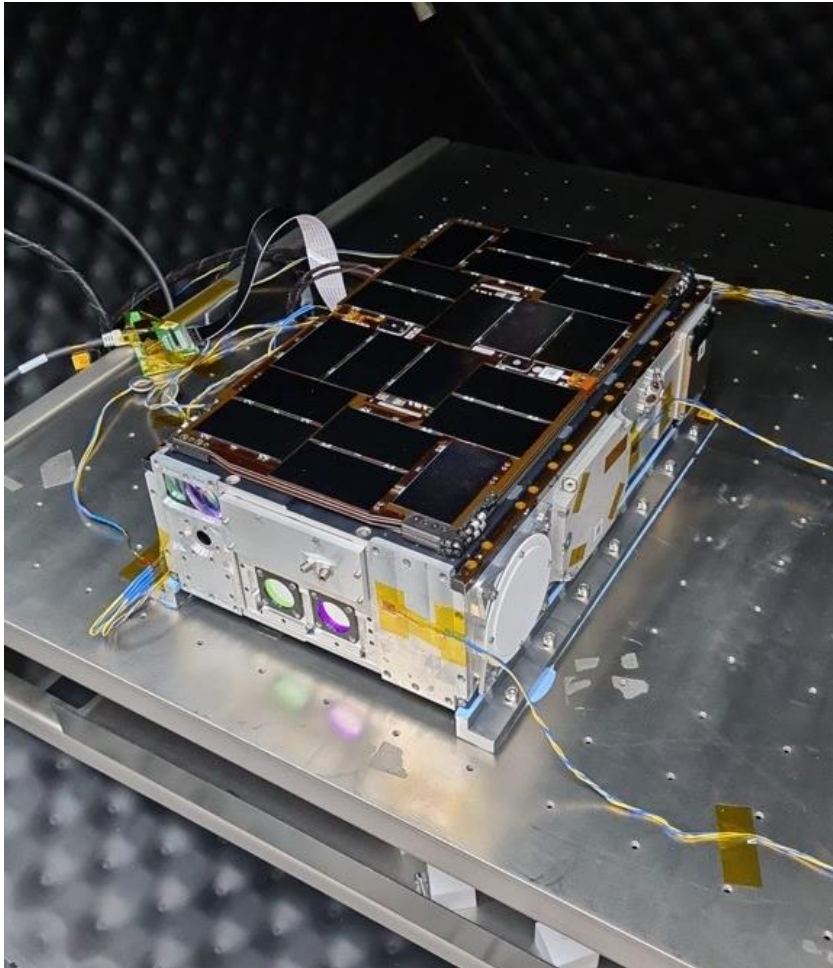
Integration into the Deep  
Space Deployer





# Milani PFM Environmental Test Campaign

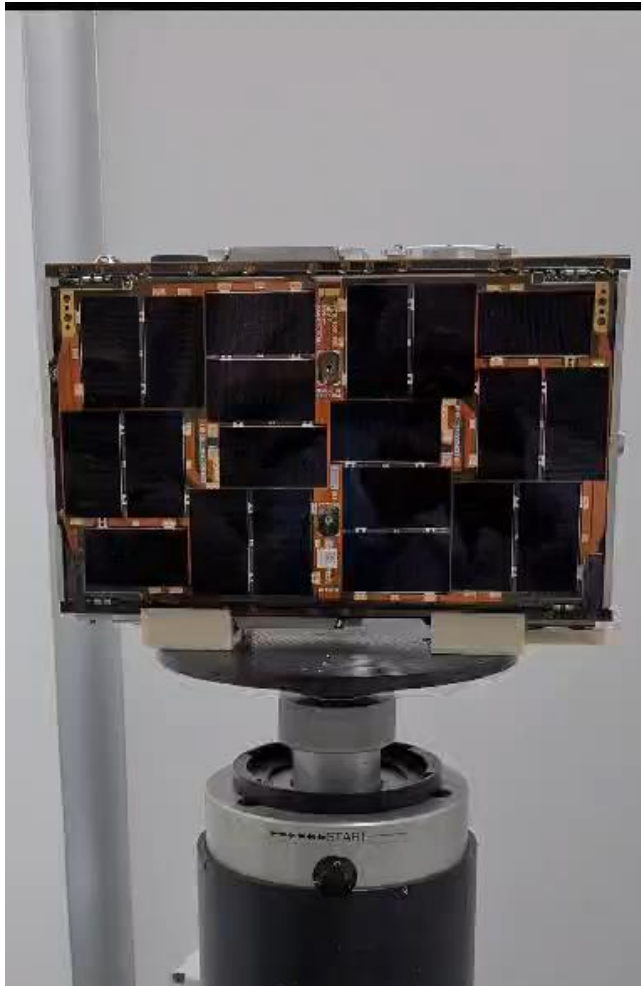
- **Environmental Test Campaign completed at CIRA (Capua, Italy)**
  - Thermal Vacuum (bakeout, cycles, lanus leak test, ASPECT FPI tests)



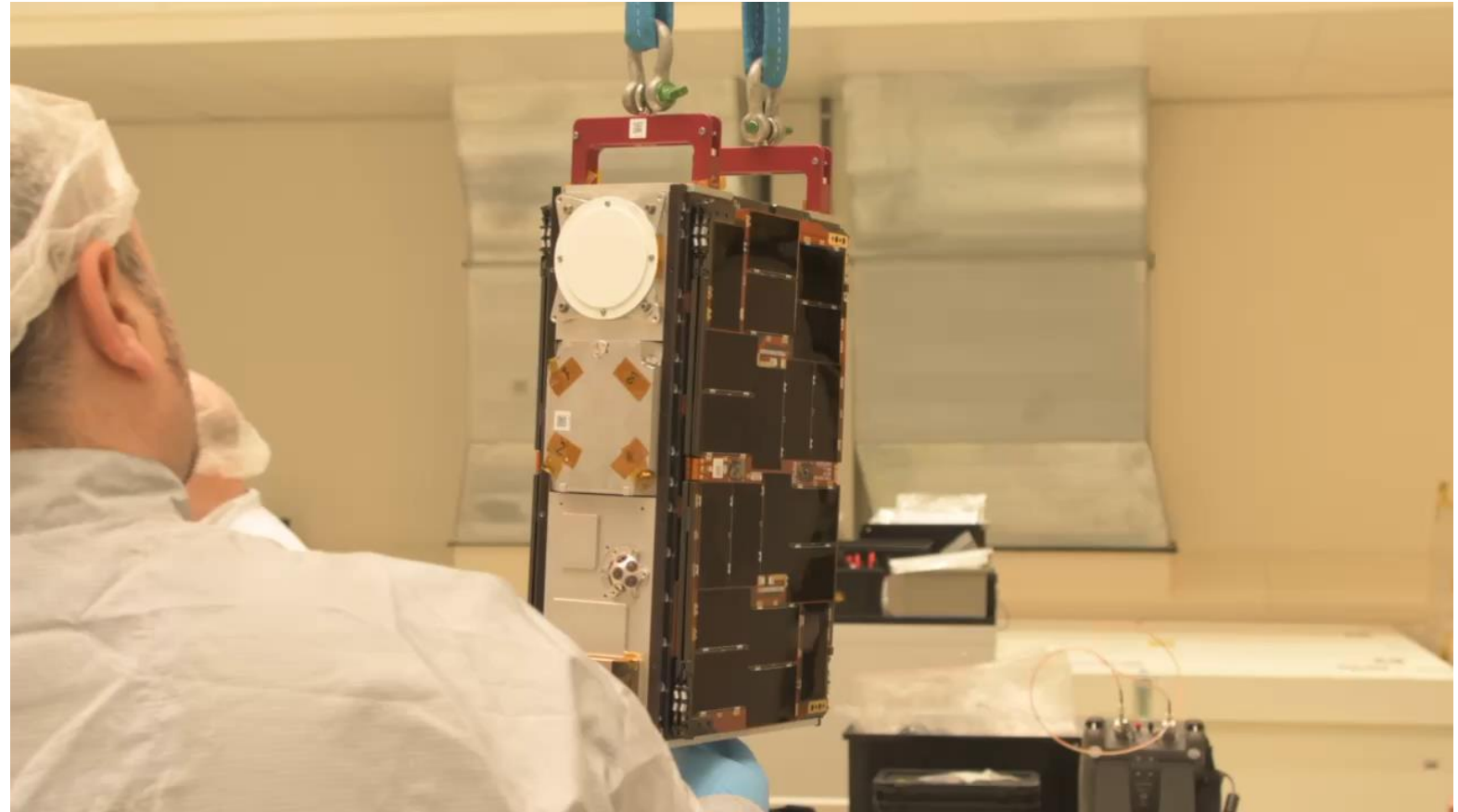


# Milani PFM Environmental Test Campaign

- **Environmental Test Campaign completed at CIRA (Capua, Italy)**
  - Mass Properties measurements (mass, CoG, Mol, Pol)

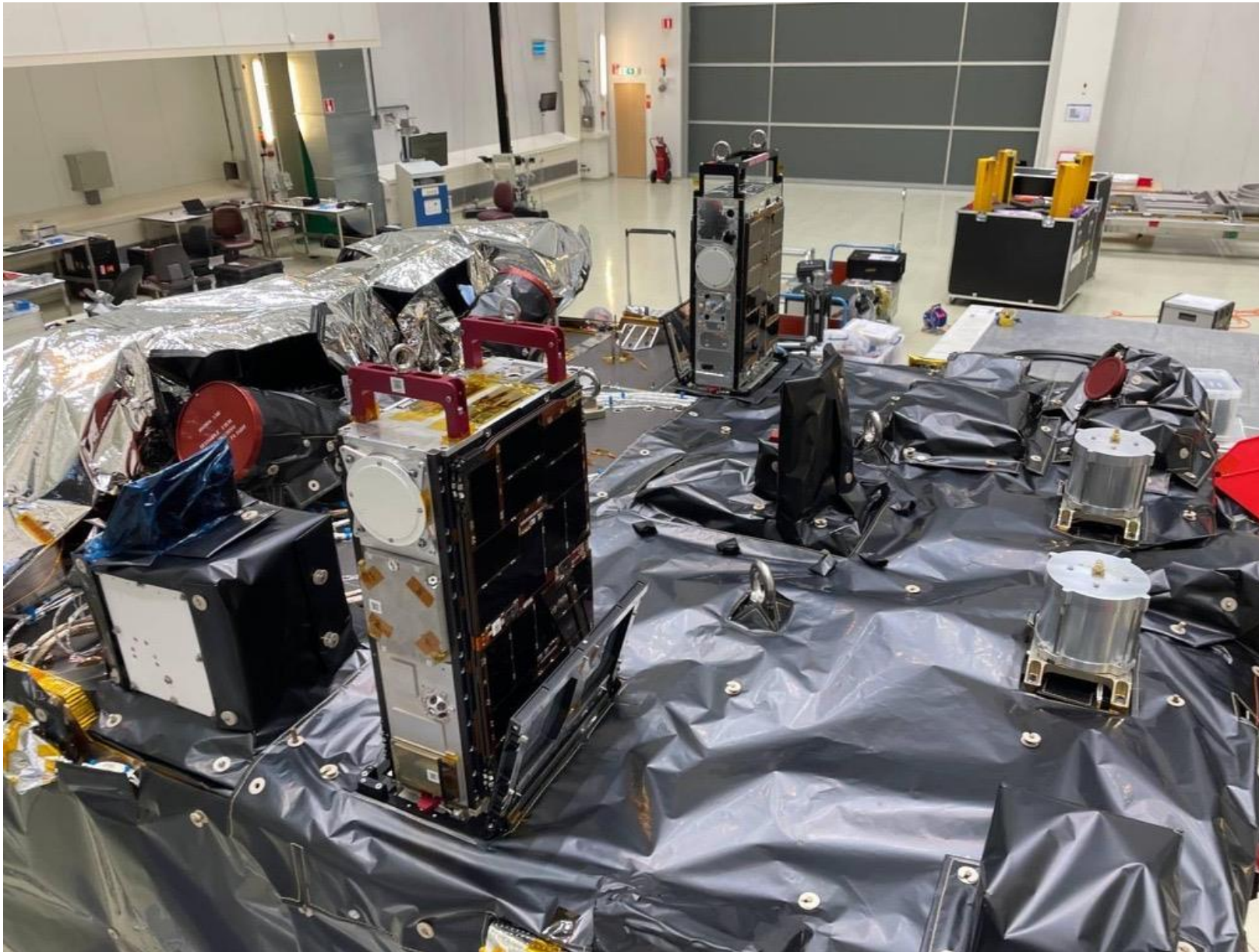


# Milani PFM First mating with Hera (March 2024)



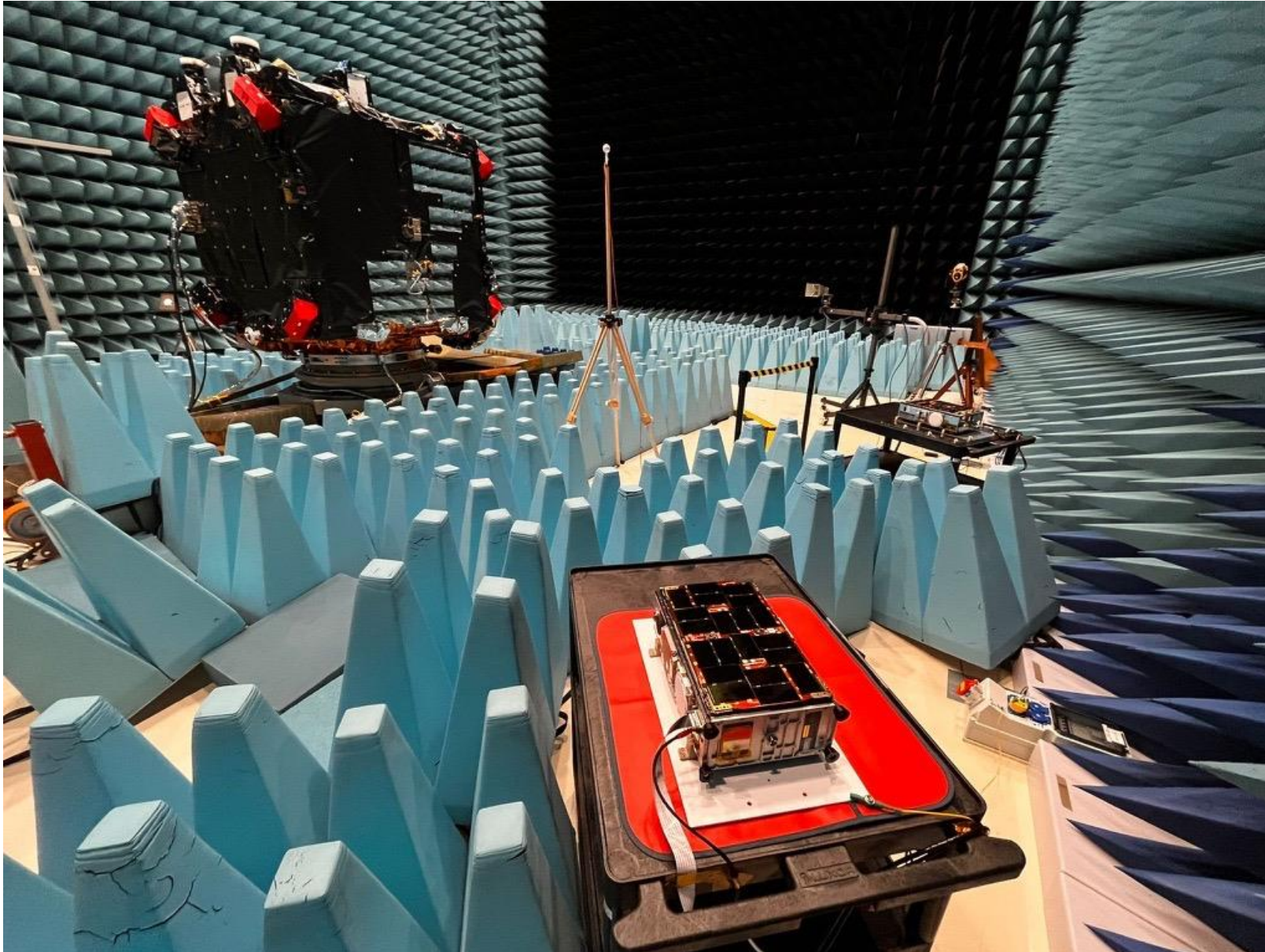


# Milani PFM First mating with Hera (March 2024)



- Stowing executed
- Deployment command tested
- First ISL communication tested





- Autocompatibility tests
- SVT with Ground Segment (Hera Mission Operations Center - ESOC)



# Conclusions

- **Milani CubeSat was developed in 3 years from KO to Qualification**
- **Multiple technologies (including propulsion system, navigation camera, Intersatellite Link, mission specific interfaces, etc.), as well as payloads (ASPECT, VISTA) and four vehicle models were developed**

- **Launch campaign (September 2024)**
- **Launch (October 2024)**



# Thanks to Tyvak International and whole Milani team!!



## A step closer to Didymos!!





Flawless Execution  
Sustains Growth  
Contacts: [filippo.corradino@tyvak.eu](mailto:filippo.corradino@tyvak.eu)